Doing Business with Boeing
Approved Process Sources D1-4426
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Document D1-4426 - Processes for BE10041568

Detail Information for Processor Code number: BE10041568	
Supplier Name: SUNVAIR INC	
Address:	29145 The Old Rd,
City/town:	Valencia
Province/state:	CA 91355-1015
Country:	UNITED STATES
Area:	CA
Contact Name:	Alison Horne
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* An acronym in the "Nadcap Commodity" column only indicates that Nadcap accreditation may be required for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
002	AQS	None	.	Quality Management System (QMS) as defined in D1-4426 Processor Requirements Sec 6.16.2	Quality System
340	CP	None	None	Cadmium Plating Types I and II	QQ-P-416
341	CP	None	None	Cadmium Plating Types I - II	BAC 5701
342	CP	None	None	Cadmium Plating Type III	QQ-P-416
343	CP	None	None	Cadmium Plating Type III	BAC 5701
351	CP	None	ONLY: Chrome Plating	Hard Chromium	BAC 5709

				Tank 204, 205 and 206 for all metals except Al-Ni-Bronze.	Plating - Class 1 and 2	
352	CP	None	ONLY: Chrome Plating Tank 204, 205 and 206 for all metals except Al-Ni-Bronze.	Hard Chromium Plating - Class 3	BAC 5709
353	CP	None	ONLY: Chrome Plating Tank 206 for all metals except Al-Ni-Bronze.	Hard Chromium Plating - Class 4 (QPL)	BAC 5709
400	NDT	None	None	Magnetic Particle Inspection	BAC 5424
400A	NDT	None	.	Magnetic Particle Inspection	BSS 7040
402	NDT	None	None	Magnetic Particle Inspection	ASTM-E-1444
410	NDT	P3	None	Penetrant Inspection	BAC 5423
410A	NDT	P3	None	Liquid Penetrant Inspection	BSS 7039
411	NDT	P3	None	Penetrant Inspection	ASTM-E-1417
441	CP	None	None	Etch Inspection of Ground or Machined Steel Parts	BAC 5436
570	No Nadcap Commodity Code	A3	None	Grinding of Chromium Plate - Landing gear parts 275 KSI or above	BAC 5032
809	CP	None	None	Process Solution Control	Chem. Testing
848A	NDT	None	None	NDI Personnel Certification Level 3 Magnetic	NAS 410
849A	NDT	None	None	NDI Personnel Certification Level 3 Penetrant	NAS 410

L101A	HT	A3	None	HT Steel (< 260 KSI) - Does NOT apply when referenced to DPS9.74	DPS5.00-1LO
L101B	HT	A3	None	HT Steel (> 260 KSI) - Does NOT apply when referenced to DPS9.74	DPS5.00-1HI
L341	CP	None	PSD # SN005	Cadmium Plating - High Strength Steel	DPS9.28
L341A	CP	None	None	Cadmium Plating - High Strength Steel - Post Chromate Treat.	DPS9.28-1
L347	CP	None	None	Brush Plating	DPS9.89
L351	CP	None	PSD # SN004. Limited to Chrome Tank # 205 and Tank # 206.	Chromium Plating	DPS9.71
L363	CP	None	None	Nickel Plating - Sulfamate	DPS9.76-1
L400	NDT	None	.	Magnetic Particle Inspection	DPS4.704
L410	NDT	P3	None	Penetrant Inspection	DPS4.707
L441	CP	A3	PSD # SN003	Etch Inspection - Machined / Ground Steel	DPS4.715
L570	No Nadcap Commodity Code	None	External & Internal Cylindrical Grinding Only	Metal Grinding	DPS4.601